

INFORMATION & INSTRUCTIONS

General use

Laser Coated ceramic mugs, magnetic sheeting, vinyl, plastics, brushed metal, leather and other hard surfaces

Printing Equipment

Hard Surface - MS works in new Non-Oil Color Laser Copiers/Printers
Hard Surface - MS will also work in fuser oil type Copiers/Printers

Printing

- Feed transfer paper from bypass tray (single or multi sheet).
- Copy/Print on the coated, glossy side of the transfer paper.
- Copy/Print **Mirror Image**.
- Copy/Print in **Transparency Mode**.
- With certain images it may be necessary to increase toner levels

Heat Press Set-Up

- Hard Surface - MS must be applied with a heat press.
- **Pressure Settings:** Application pressure plays an important role in the transfer process. High application pressure will ensure a complete transfer and improve the durability of the imaged item. Pressure setting may vary due to application but in general the higher the better, therefore apply maximum workable pressure.
- **Time:** Pressing times vary due to application. See application instructions on reverse.

Helpful Hints

- Keep rubber sheet clean by washing in warm soapy water.
- Store transfer paper in plastic bag.
- Gloss finishing sheets are re-usable - approximately 4 times.

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► Polyester Laser Coated Ceramic Mugs:

- Trim transfer paper leaving 1/4" margin around the edge of the image. Ensure the image is no larger than 3" high by 8" wide.
- To secure the transfer paper onto the mug use heat resistant tape. Tape the transfer onto the mug with the image against the mug. Place tape on the 1/4" margin being sure not to overlap onto the image area.
- Wrap rubber heat shield around mug making sure it is tight.
- Position mug in mug press and press for 1 minute at 300°F (140°C) with **firm** pressure.
- Remove from press, remove tape and peel away the backing paper.
- Place the mug in mug glazer/curer. Press the button to glaze/cure the mug, repeat this step so that 2 full cycles have been completed to ensure even glazing/curing.
Let mug cool.

► Magnetic Sheeting:

- Ensure magnetic sheeting (front and back) and rubber heat shield are clean. To clean, wipe magnetic sheeting with damp cloth to clean and wash rubber heat shield in warm soapy water.
- Set heat press to 300°F (140°C) using **maximum** pressure.
- Place magnetic sheeting on heat press.
- Place transfer in desired position with image face down onto magnetic sheeting.
- Cover with clean rubber heat shield. Press for 60 seconds.
- Release press and peel the backing paper off.

► Brushed or Coated Metal:

- Ensure metal sheeting (front and back) and rubber heat shield are clean. To clean, wipe metal with damp cloth to clean and wash rubber heat shield in warm soapy water.
- Set heat press to 300°F (140°C) using **maximum** pressure.
- Place metal sheeting on heat press.
- Place transfer in desired position with image face down onto metal sheeting.
- Cover with clean rubber heat shield. Press for 30 seconds.
- Release press and peel the backing paper off.

► Vinyl and Plastic:

- Ensure vinyl/plastic sheeting (front and back) and rubber heat shield are clean. To clean, wipe vinyl/plastic with damp cloth to clean and wash rubber heat shield in warm soapy water.
- Set heat press to 300°F (140°C) using **maximum** pressure.
- Place vinyl/plastic sheeting on heat press.
- Place transfer in desired position with image face down onto vinyl/plastic sheeting.
- Cover with clean rubber heat shield. Press for 30 seconds.
- Release press and peel the backing paper off.