

# TuffCut



## Heat Pressed Cuttable Material INFORMATION & INSTRUCTIONS

Last Updated: June 2005

### Material use

- Cotton, Polyester, Polyester/Cotton Blends

### Characteristics

- Ink-based heat-applied material available in 34 x 49 cm sheets (approximately 13 ½ x 19 ¼ inches); suitable for use in any vinyl cutting machine with friction feed
- Produces thin, flexible transfers with the same look, feel and durability as images produced with screen printing inks
- Appropriate for workwear, sportswear and other applications that require extremely durable logos, numbers or lettering
- Washable at very high temperatures; garments can be dry cleaned and ironed without damaging the TuffCut transfer
- Prevents bleeding when applied to printed polyester
- Available in a variety of colors including several Glitter colors and Glow in the Dark
- Can be custom produced to match specific pantone color requirements (minimum order quantities apply)
- Not recommended for images requiring more than one color

### Application

- Position TuffCut material in vinyl cutter with colored side up
- Designs must be produced in "mirror image" format
- After design is cut, weed away unwanted material with an exacto knife or special weeding tool
- Position weeded transfer material colored side down on fabric
- Heat press with medium to heavy pressure for 10 seconds at 320°F (360°F for workwear)
- Release backing paper when transfer has cooled

NOTE: If the material appears slightly pitted after the initial press, simply repress the transfer at the same temperature for 5 seconds without the backing paper.

### Washing Instructions

- Machine washable up to 195°F (90°C)
- Tumble dry
- Can be ironed and dry cleaned

NOTE: Glitter and Glow in the Dark colors can be washed up to 120°F (50°C). Ironing these colors is not recommended.

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