

INFORMATION & INSTRUCTIONS

General use

White or light colored fabrics in 100% cotton or poly/cotton blends, mousepads, coasters card-stock and fabric puzzles, binders, cotton rag paper, leather, cork and wood.

Printing Equipment

CL™ works in all silicon oil based Color Laser Copiers/Printers.
CL™ can not be used in Non-Oil Color Laser Copiers/Printers.

Printing

- Fan paper to separate
- Place paper in cassette tray or bypass tray, single or multi sheet feed.
- Copy/Print on the coated side of the transfer paper.
- Copy/Print **Mirror Image**.
- Copy/Print in **Plain Paper/Standard Mode**.
 - α For dark originals reduce toner levels and lighten exposure for more accurate image.
 - α For clear areas use background elimination function or designate no-color.

Heat Press Set-Up

- **Pressure Settings:** Application pressure plays an important role in the transfer process. High application pressure will ensure a complete transfer and improve the durability of the imaged item. Pressure setting may vary due to application but in general the higher the better, therefore apply maximum workable pressure.
- **Temperature:** Temperature settings vary due to application.
See application instructions on reverse.
- **Time:** Pressing times vary due to application.
See application instructions on reverse.

Washing Instructions

- Always turn textile inside out before washing.
- **Recommended:** Machine wash in cold water.
Optional: Machine wash in warm water (40°C).
- Use mild detergent. Do not use harsh or bleaching materials.
- **Recommended:** Hang dry
Optional: Tumble dry with cool or warm air setting. Do not use fabric softeners.
- After washing we recommend turning shirt inside out and ironing the image from the back.
- Do not Dry Clean

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Heat Press Applications

► **T-shirts:**

- Set heatpress to 375°F using **maximum pressure**
- Trim unimaged area of transfer paper
- Place t-shirt on lower platen and pre-heat for 5 seconds to eliminate creases and moisture
- Place transfer in desired position on the garment with image face down
- Press for 15 seconds. Peel paper while hot.

► **Sweatshirts and Tote bags:**

- Set heatpress to 375°F using **maximum pressure**
- Trim unimaged area of transfer paper
- Place sweatshirts on lower platen and pre-heat for 5 seconds to eliminate creases and moisture
- Place transfer in desired position on the garment with image face down
- Press for 20 seconds open heat press and rub for 15 seconds. Peel paper while hot.

► **Mousepads, Coasters and Can Coolers:**

- Set heatpress to 375°F using **medium pressure**
- Allow image to bleed over the edge of substrate
- Place substrate on lower platen
(If using a full bleed image be sure to cover the lower platen to avoid transfer residue)
- Place transfer in desired position with image face down
- Press for 5-7 seconds then wait 5 seconds. Peel paper while hot.

► **Fabric Puzzles:**

- Set heatpress to 375°F using **medium pressure**
- Allow image to bleed over the edge of substrate
- Place puzzle on lower platen. Preheat Fabric Puzzle for 30 seconds
(If using a full bleed image be sure to cover the lower platen to avoid transfer residue)
- Place transfer in desired position with image face down
- Press for 30 seconds. Peel paper while hot.
- Place silicon finishing sheet on imaged puzzle and press for 5-10 seconds, peel hot.

► **Cardboard Puzzle:**

- Set heatpress to 250°F using **maximum pressure**
- Allow image to bleed over the edge of substrate
- Place puzzle on lower platen matte side up, glossy side down
(If using a full bleed image be sure to cover the lower platen to avoid transfer residue)
- Place transfer in desired position with image face down
- Cover with rubber heat shield
- Press for 45 seconds. Open press, remove rubber heat shield and peel transfer paper while hot in a smooth continuous motion.
- Optional finishing step: Place gloss finishing sheet on puzzle with glossy side down, cover with rubber heat shield and press for 10 seconds. Remove rubber heat shield and allow puzzle to cool completely before removing gloss sheet.

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