

## INFORMATION & INSTRUCTIONS

### Heat Press Applications

#### General Use

This new transfer paper is designed for color laser printers and color laser copiers and is suitable for high-resolution photographs. You can image all colored fabrics made of cotton or cotton blend, as well as synthetic fabrics (polyester, nylon, etc). Create your own t-shirts, caps, mousepads, bags etc.

#### Printing Equipment

**CL**<sup>TM</sup> **Dark** works in **Oil-based Color Laser Copiers and Printers.**

#### Printing

- Feed transfer paper from bypass tray
- Copy/Print on the coated, rough side of the transfer paper.
- Copy/Print **Right Reading, not Mirror Image.**
- Copy/Print in **Heavy Stock Mode.**
- **Recommended to increase toner levels and color brightness when copying/printing.**

#### Transfer with Heat Press

- Trim away the unprinted paper around your image with scissors
  - Remove transfer film from backing paper
  - Position imaged transfer film on garment with printed side face up
- Option 1:**
- Cover imaged transfer film with enclosed silicon paper then cover with 5 sheets of normal paper (pre-pressed to take out the moisture)
  - Press at 395°F (200°C) using **maximum pressure** for 50 seconds
  - Allow silicon to cool completely and peel off
- Option 2:**
- Cover imaged transfer film with enclosed silicon paper
  - Press at 395°F (200°C) using **maximum pressure** for 30 seconds
  - Allow silicon to cool completely and peel off

#### Washing Instructions

- Always turn textile inside out before washing.
- **Recommended:** Machine wash in cold water.  
Optional: Machine wash in warm water (40°C).
- Use mild detergent. Do not use harsh or bleaching materials.
- **Recommended:** Hang dry  
Optional: Tumble dry with cool or warm air setting. Do not use fabric softeners.
- After washing we recommend turning shirt inside out and ironing the image from the back.
- Do not Dry Clean

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## INFORMATION & INSTRUCTIONS

### Hand Iron Applications

#### General Use

This new transfer paper is designed for color laser printers and color laser copiers and is suitable for high-resolution photographs. You can image all colored fabrics made of cotton or cotton blend, as well as synthetic fabrics (polyester, nylon, etc). Create your own t-shirts, caps, mousepads, bags etc.

#### Printing Equipment

**CL**<sup>™</sup> **Dark** works in Oil-based Color Laser Copiers and Printers.

#### Printing

- Feed transfer paper from bypass tray
- Copy/Print on the coated, rough side of the transfer paper.
- Copy/Print **Right Reading, not Mirror Image.**
- Copy/Print in **Heavy Stock Mode.**
- **Recommended to increase toner levels and color brightness when copying/printing.**
- Trim away the unprinted paper around your image with scissors

#### Iron on Transfer

- Iron on a hard surface, NOT an ironing board. Place a pillowcase or t-shirt between your hard surface and your garment to allow the heat to penetrate the transfer.
- Remove transfer film from backing paper
- Position imaged transfer film on garment with printed side face up
- Cover imaged transfer film with enclosed silicon paper (this is to protect the imaged transfer film).
- Adjust iron at highest temperature setting
- Step press, with firm pressure, slowly along each side of the image. Hold each press for 45 seconds, ensure all edges and corners are firmly pressed. Continue to step press over the entire image, again each step press should be held for 45 seconds until entire image has been pressed and all areas have been pressed for 45 seconds each. Allow silicon to cool completely and peel off.

**Total ironing time should be 5 to 6 minutes for 8.5 x 11 size image.**

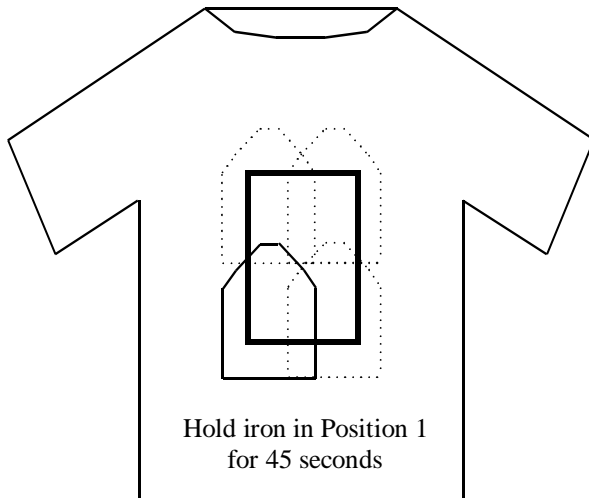
#### Washing Instructions

- Always turn textile inside out before washing.
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Optional: Machine wash in warm water (40°C).
- Use mild detergent. Do not use harsh or bleaching materials.
- **Recommended:** Hang dry  
Optional: Tumble dry with cool or warm air setting. Do not use fabric softeners.
- After washing we recommend turning shirt inside out and ironing the image from the back.
- Do not Dry Clean

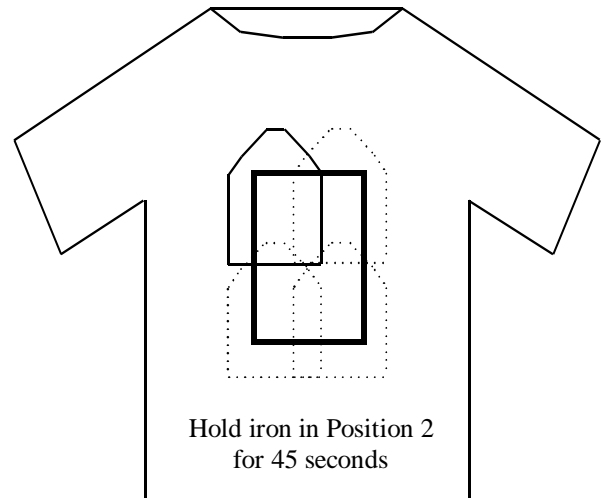
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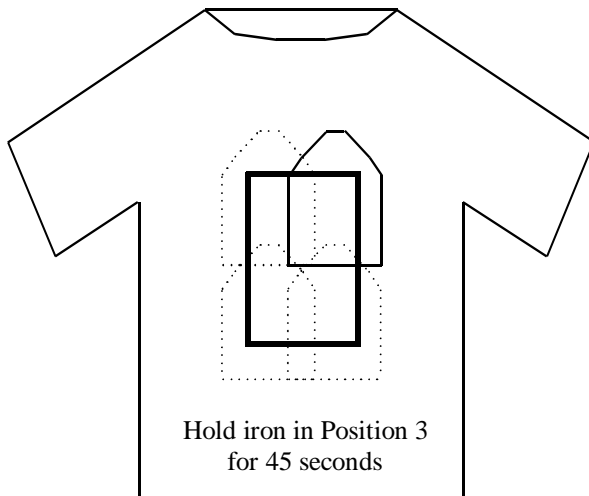
**Position 1**



**Position 2**



**Position 3**



**Position 4**

