

## INFORMATION & INSTRUCTIONS

### General Use

White or light colored fabrics in 100% cotton or poly/cotton blends

### Printing Equipment

**Inkjet Light works in all Color Inkjet Printers.**

### Printing

- Feed transfer paper from bypass tray (single or multi sheet).
- Print on the coated side of the transfer paper.
- Print **Mirror Image**
- Print in **Plain Paper Mode** or use **T-Shirt Transfer Setting**
- For best results use high resolution or photo quality option
- Recommended: print with pigment or archival ink.

### Transfer with Heat Press

- Trim away the unprinted paper around your image with scissors/exacto knife
- Pre-heat garment for 5 seconds.
- Position the imaged sheet on the garment with printed side face down.
- Press at **350°F-360°F (185°C)** using **heavy pressure** for **10 seconds**.
- Immediately after pressing, tug lightly at the sides of the transfer to soften the feel of the transfer.
- Peel the backing paper off while still hot.

### Transfer with Hand Iron

- Iron on a hard surface, NOT an ironing board. Place a pillowcase or t-shirt between your hard surface and your garment to allow the heat to penetrate the transfer.
- Set iron to highest temperature. Preheat iron for 5 minutes. Do not use steam.
- Trim unimaged area of transfer paper.
- Position transfer image face down on garment.
- Step-press slowly along each side of the transfer using firm pressure. Hold each step-press for 3-5 seconds. Make sure the iron fully overlaps ALL the edges of the transfer. Ensure corners are well pressed.
- Total ironing should take 90-120 seconds for an 8.5" x 11" image. Pressing time must be reduced pro-rata for smaller images to avoid overheating.  
e.g. An image 50% the size of 8.5" x 11" requires a 60-90 seconds press.
- Peel the backing paper off while still hot.
- Tug opposite sides of the image to stretch and soften the feel of the transfer.

### Washing Instructions

- Always turn textile inside out before washing.
- **Recommended:** Machine wash in cold water.  
Optional: Machine wash in warm water (40°C).
- Use mild detergent. Do not use harsh or bleaching materials.
- **Recommended:** Hang dry  
Optional: Tumble dry with cool or warm air setting. Do not use fabric softeners.
- After washing we recommend turning shirt inside out and ironing the image from the back.
- Do not Dry Clean