

INFORMATION & INSTRUCTIONS

Heat Press Applications

Sublimation

PRINTING

- Prepare artwork and size transfer with consideration to the size of the bag flap.
- **Mirror Image** Function: Image must always be produced in reverse to ensure right reading image once pressed onto a garment. Most printers refer to this function as “Flip Horizontal” or “Mirror”.
- **For Sublimation** using SubliJet ink, go to the “Printing Preferences” in the Power Driver and choose the “**Polyester Fabric**” setting under Substrates.

PRESSING

- Remove any lint or fibers which might still be on the flap.
- If applicable (for the **Ladies Handbag** and **Wallet**), cover the leather part of the flap with heat tape, silicon paper or a Teflon sheet. This part of the flap should **NOT** get in direct contact with the hot platen of the heat press!
- **Prepress** flap for 20 seconds at 390°F (198°C) to flatten edges of the flap.
- Lay a piece of white paper on the bottom of the press.
- Using heat resistant tape, fasten the transfer on top of the flap, image side down.
- Place the flap on the heat press with transfer on top.
- Cover with a sheet of plain white paper.
- Press according to the time, temperature and pressure below:
Temperature: 390°F (198°C) / **Time:** 40 seconds / **Pressure:** high pressure
- Remove transfer while hot.

CLTM

PRINTING

- Copy/Print **Mirror Image** in **Plain Paper/Standard** copy mode.
- Prepare artwork and size the transfer with consideration to the size of the bag flap.

PRESSING

- Remove any lint or fibers which might still be on the flap.
- If applicable (for the **Ladies Handbag** and **Wallet**), cover the leather part of the flap with heat tape, silicon paper or a Teflon sheet. This part of the flap should **NOT** get in direct contact with the hot platen of the heat press!
- **Prepress** flap for 20 seconds to flatten edges of the flap.
- Lay a piece of white paper on the bottom of the press.
- Place the flap on the heat press with transfer on top.
- Cover transfer with a sheet of plain white paper.
- Press according to the time, temperature and pressure below:
Temperature: 375°F (190°C) / **Time:** 20 seconds / **Pressure:** light to medium
- Remove transfer while hot.

CLTM Non-Oil Pro

PRINTING

- Copy/Print **Mirror Image** in **Heavy Stock** copy mode from Bypass Tray.
- Prepare artwork and size the transfer with consideration to the size of the bag flap.

PRESSING

- Remove any lint or fibers which might still be on the flap.
- If applicable (for the **Ladies Handbag** and **Wallet**), cover the leather part of the flap with heat tape, silicon paper or a Teflon sheet. This part of the flap should **NOT** get in direct contact with the hot platen of the heat press!
- **Prepress** flap for 20 seconds to flatten edges of the flap.
- Lay a piece of white paper on the bottom of the press.
- Place the flap on the heat press with transfer on top.
- Cover transfer with a sheet of plain white paper.
- Press according to the time, temperature and pressure below:
Temperature: 395°F (190°C) / **Time:** 15-20 seconds / **Pressure:** maximum
- Remove transfer slowly while warm.

INFORMATION & INSTRUCTIONS

Heat Press Applications

Inkjet Light Blue Grid

PRINTING

- Copy/Print **Mirror Image** in Plain Paper/Standard copy mode.
- Prepare artwork and size the transfer with consideration to the size of the bag flap.

PRESSING

- Lay a piece of white paper on the bottom of the press.
- Place the flap on the heat press with transfer on top.
- Cover transfer with a sheet of plain white paper.
- Press according to the time, temperature and pressure below:
Temperature: 320°F (160°C) / **Time:** 40 seconds / **Pressure:** light to medium
- Remove transfer warm or cold.

Inkjet Light Yellow Grid

PRINTING

- Copy/Print **Right Reading, not Mirror Image.**
- Prepare artwork and size the transfer with consideration to the size of the bag flap.

PRESSING

- Lay a piece of white paper on the bottom of the press.
- Place the flap on the heat press.
- Remove transfer film from backing paper.
- Position imaged transfer film on the flap with printed side face up
- Cover imaged transfer film with enclosed silicon paper.
- Cover silicon with a sheet of plain white paper.
- Press according to the time, temperature and pressure below:
Temperature: 350°F (175°C) / **Time:** 25 seconds / **Pressure:** medium to high
- Allow silicon to cool completely and peel off.

Other Tips for Pressing

- When preparing artwork for bags, produce image slightly larger than the white imaging surface of the bag (approx. 0.5" to 0.75" on all sides).
- **Prepress** the flaps for 20 seconds before imaging
- When pressing the **Wallet**, unfold wallet and place only the flap onto the heat press platen, leaving the rest of the wallet hanging outside the press.
- Extra care needs to be taken when pressing the **Ladies Handbag** or **Wallet**. To ensure as little of the black fabric as possible touches the heat, cover the black leather fabric with heat tape, silicon paper or a heavy Teflon sheet.
- When pressing the **Heart-Shaped Purse**, keep the zipper closed and leave the cardboard insert inside the purse while pressing. If you have more than one of these coin purses, take the heart-shaped cardboard insert from another purse and add it inside the one you are pressing to create more support for the zipper.
- When pressing the **Shoulder Bags, Reporter Bag, Messenger Bag, or Ladies Handbag**, make sure the snaps or velcro on the flap are outside the heat press platen.

Washing Instructions

- Use a wet cloth and mild detergent to gently wipe the surface of the bag.
- Bags should not be washed in the washing machine nor soaked in water.

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